



ACCO is a safer, more economic, and sustainable construction material

Your better choice creates a better future for the earth **KEco**

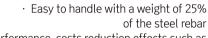




Resource circulation. Improving construction productivity. Zero maintenance Long life span. Overcoming disaster resilience. Creation of a green city through the realization of carbon neutrality.

New GFRP material replacing the steel rebar

Lightweight



· High-performance, costs reduction effects such as labor, equip ment, and logistics costs



· 2 times stronger than SD400 steel rebar Improving structural stability





· Rust-free, semi-permanent material Low Maintenance cost and 100 years of life span



Thermal insulation

· Improving safety in case of fire with thermal insulation properties and non-flammable characteristics



Non-magnetic, non-conductive

· Improving safety in an environment sensitive to electromagnetic



Net Zero

· Carbon emission less than 73% of the production of the steel rebar







■ Excellent Quality

- Increased adhesion/constructability with integrated rib processing technology
- Prevention of process errors by establishing a closed system for each type of manufacturing process
- Quality assurance through continuous inspection and testing by accredited institutions

☑ Green Polymer

- Contributing to resource circulation through recycling of colored PET
- Improving safety by removing the SM

✓ Large Smart Factory

- EMS, QMS, system introduction, automation of all processes
- Annual production capacity of 80,000 tons (300,000 tons in terms of steel rebar)



KECO Bar

KEco bar includes straight-line rebar, mesh, and bending shapes that can be applied to structures and buildings. It has been developed with decades of experience in product development in the fields of construction, mining, and infrastructure and philosophy for future generations. We have already secured achievements in various construction fields.



Comparison of properties between Steel rebar vs KEco Bar

Structure	Deformed Rebar (Sd400)	KEco-Bar	
Density(g/㎝)	7.85	1.9~2.2	
Tensile Strength(Mpa)	≥ 500	≥ 1000	
Modulus of Elasticity(Gpa)	200	50~60	
Thermal conductivity(W/mK)	46.00	0.30	
Adhesion Strength	10~14	≥15	
Corrosion resistance	Vulnerable to chloride	Not corrosive to chlorides	
Magnetism	Positive	Negative	
Electrical conductivity	High	Low	
Bending	Possible	Possible(bending is not possible on-site)	
Welding	Possible	Not possible	

KCO G-Rebar Standard Specification

Type No.	Nominal Diameter (mm)	Nominal Area (mm²)	Ultimate Tensile Load (kN)	Guaranteed Tensile Strength (MPa)	Modulus of Elasticity (GPa)	Weight (g/m)	Shear Strength (MPa)
VRS100-6	6.4	31.7	35	1,104	≥ 50	66.6	
VRS100-8	8.0	49.5	52	1,051	≥ 50	104.0	
VRS100-10	9.5	71.3	74	1,038	≥50	149.8	
VRS100-13	12.7	126.7	123	971	≥50	266.2	
VRS100-16	15.9	198.6	186	937	≥50	417.3	≥ 150
VRS100-19	19.1	286.5	253	883	≥50	601.9	2130
VRS100-22	22.2	387.1	333	860	≥50	813.3	
VRS100-25	25.4	506.7	428	845	≥50	1,064.7	
VRS100-29	28.6	642.4	529	823	≥50	1,348.3	
VRS100-32	31.8	794.2	631	795	≥ 50	1,666.6	

KCO C-Rebar

KEco CFRP Rebar with carbon fiber as a reinforcement material has excellent specific strength and mechanical performance, making it widely used in pre-stress and high-strength structures.



Type No.	Size	Nominal Diameter (mm)	Nominal Area (mm²)	Ultimate Tensile Load (kN)	Guaranteed Tensile Strength (MPa)	Modulus of Elasticity (GPa)
C100-6	2	6	31.7	71	2241	
C100-10	3	10	71.3	154	2172	124
C100-13	4	13	126.7	262	2068	

KCO B-Rebar

The KEco BFRP Rebar, which uses basalt fibers as a reinforcing material, is suitable for permanent structures dus to its high strength and elastic modulus.



Type No.	Diameter (mm)	Ultimate Tensile Load (kN)	Cross Section (mm²)	Ultimate Tensile Strength (MPa)	Modulus of Elasticity (GPa)	Ultimate Shear Strength (MPa)
B100-6	6	50	50.3	1000		
B100-10	10	79	78.5	1000		
B100-16	16	159	177.0	900	≥45	≥150
B100-20	20	227	284.0	800		
B100-25	25	362	452.0	800		

Efficiency analysis from **KCO**'s actual case, KCMT's new factory at the energy convergence general industrial complex







Comparative analysis of KCMT 1st factory's foundation construction costs (vs. steel rebars)







| Equipment Costs







Unit: day, million won





KCOCustomization





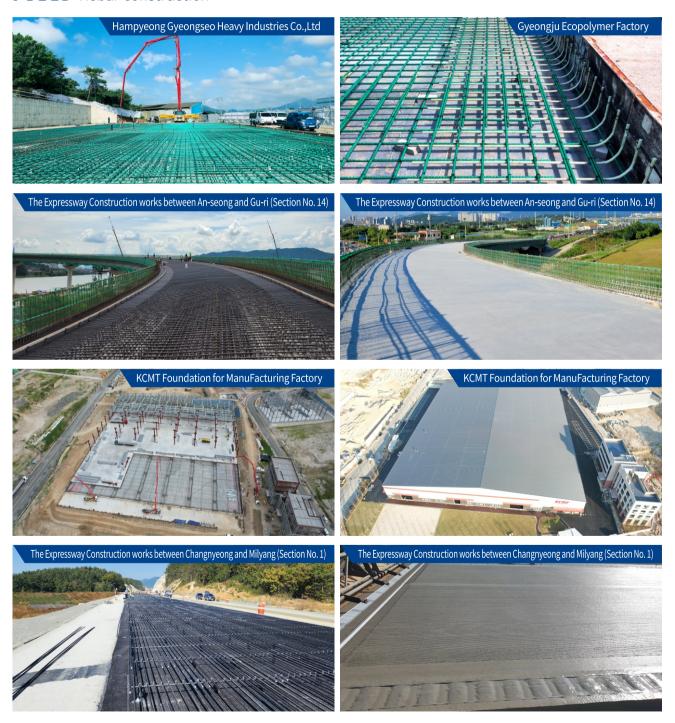
KEco Bending Type

- Processing of foundations, columns, beams, slabs, retaining walls, etc., reinforcement of concrete in various parts required the product
- · Can be customized, but difficult to process on site

KEco Mesh Type

• The mesh type is buried at horizontal joint and installed to maintain safety at the intersection of the expansion and contraction cracks and the lateral force

KCO Rebar construction



KECO Rockbolt & Soil-Nail

It is divided into Rockbolt used for bedrock and a soil-nail used for soil and sand. It is civil engineering material to secure the stability of natural slopes with high risk of collapse or artificial slopes due to excavation.





Verified Material

Civil engineering materials used since the 1990s after the development of GFRP in the 1950s (40% share of the domestic rock bolt market)

Long Life of facilities and reduced resource consumption due to strong corrosion resistance

Eco-friendly Materials

Produce Production resource less than 45% comparison of steel rebar

Carbon emission less than 73% of the production of the steel rebar

Safe Materials

1/4 weight retio of steel rebar address increasing worker safety

4 time many loads can be transported in comparison with the steel reinforcement

Increased convenience of construction management by allowing coloring

GFRP Rockbolt Quality Standards

2016. Apr Established GFRP Rockbolt specification by Korea Highway Corporation 2017. Aug Establishment of GFRP Rockbolt quality standard by Korea Rail Network Authority and Ministry of Land, Infrastructure and Transport

Division	Unit	Quality Standards	Remarks
Tensile Strength	MPa	≥850	
Shear Strength	MPa	≥150	
Glass Fiber Content	%	≥75	
Minimum Diameter	mm	≥20	

KCO Rockbolt / Soil-Nail Standard Specification

Solid Type

Type No.	Outer Diameter (mm)	Ultimate Tensile Strength (Mpa)	Shear Strength (Mpa)	Glass Fiber Content (%)
SS-25	25	850	≥150	≥75
SS-32	32	850	≥150	≥75

Hollow Type

Туре No.	Outer Diameter (mm)	Hole Diameter (mm)	Ultimate Tensile Strength (Mpa)	Shear Strength (Mpa)	Glass Fiber Content (%)
HS-25	25	12	850		
HS-27	27	12	850	≥150	≥75
HS-32	32	15	850		

KCO vs Steel Bar

KCO Rockbolt

	Steel Rockbolt	KEco Solid Rockbolt	KEco Hollow Rockbolt
Materials	SD35	GFRP	GFRP
Nominal Diameter	D=25.4mm	D=23.5mm	D=27/12(Holo)mm
Weight(4m)	15.92kg	3.88kg	3.88kg
The tensile strength	More than 490 MPa	More than 850 MPa	More than 850 MPa
Ultimate	25.3 t/unit	37.0 t/unit	32.0 t/unit
Electrical conduction	0	×	X
Durability	Poor durability	Approximately 100 years (corrosion resistance)	Approximately 100 years (corrosion resistance)
Construc- tability	The heavy weight of steel rock bolt can caused fatal accidents during the operation Two or more people are required to install the steel rock bolt Drop-out frequently occurs in the ceiling rock bolt installation due to the heavy weight of the steel rock bolt A separate process is required for connecting the injection pipe Difficulty in inserting the steel rock bolt connected to the injection pipe Difficulty working in the water section	Lightweight (4kg/4m) for easy to handle KEco solid rock bolt can be installed by one person A separate process is required for connecting the injection pipe There is almost no dropout due to its own weight when working on the end of the ceiling Easy to insert KEco solid rock bolt compared to steel rebar Difficulty working in the water section	Lightweight (4kg/4m) for easy to handle KEco solid rock bolt can be installed by one person It can be iinjected through a hollow hole without connecting a separate injection tube It is prossible to shorten the construction time and to fill it by 100% Excellent effect in the work of the water section
Stability	Increased risk of using equipment when transporting with high weight (2 people can carry it) Use of equipment when inserting steel rock bolts (A number of safety accidents occur)	KEco solid rock bolt can be installed by humanpower Secure structural stability by using high strength rock bolt It is a non-conductive product, it can be used safely even in high-moisture and high-pressure sites	Reduced risk factors with lightweight materials and excellent workability Stable excavation cycle management is possible by reducing worker fatigue and increasing work efficiency Workers can check the mortar filling status by themselves 100% filling possible(prevention of falling accidents) Zero safety accidents by ensuring quality and minimizing risky work



KEco Rockbolt has widely used in tunnel and slope supporting, and provide a very beneficial substitution for traditional steel Rockbolt system

Rockbolt Application field



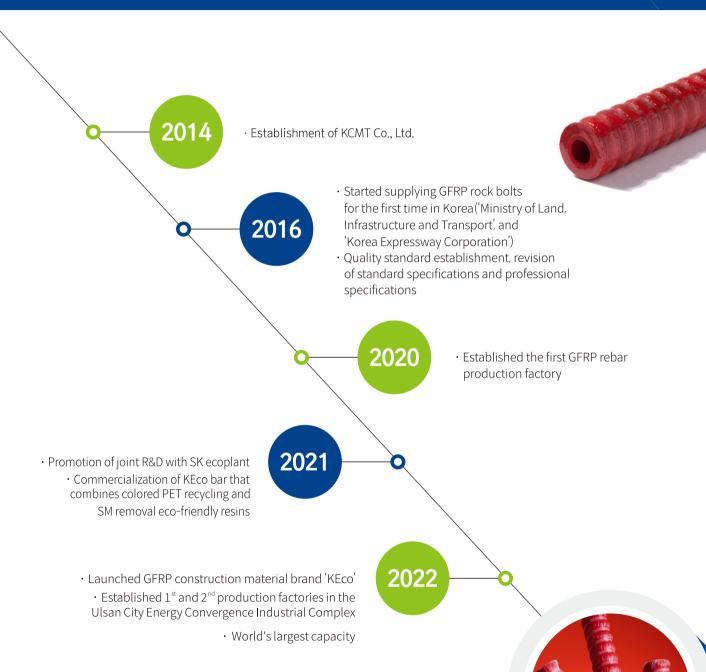
KECO Company History



KCMT is a company specializing in the production of GFRP construction materials, a new material that replaces steel rebars.

Since supplying GFRP Rockbolt to the ministry of land, infrastructure, and transport also Korea expressway corporation for the first time in Korea in 2016.

we have been leading the quality standards for GFRP construction materials in Korea.



KCO Smart Factory

Inside and outside view of the factory

KEco 1st factory



KEco 2nd factory



It is a smart and automated system factory with a production capacity of 80,000 tons per year, or 300,000 tons when converted to steel rebar.

We produce the best products by introducing a manufacturing logistics automation system, an automated warehouse system, and an in-house quality inspection system.

Keco

Quality/Environmental Management **Optimization System**

KECO Smart Factory

We have established a closed system that prevents artificial errors in principle in each manufactu

Ring process for the production of high-quality products. And we have implemented an ICT system for QM(Quality Control System) and EM(Environment management)



The entire process has been automated to avoid defections



High-quality products



Automated production system for a more effective production



The world's largest single-process GFRP manufacturing facility







KECO Application (Rebar)

Client	Application	Supplied products
Structural Laboratory of Civil Engineering, Kyungnam National University of Science and Technology	Freecast Rebar	GFRP Rebar (RS Ø13mm)
TB Block	Prevent Thermal Bridging in Architecture	GFRP Rebar (VRS Ø16mm)
Incheon Port International Passenger Pier (Stage 1) Site Construction Corporation	Handrail Rebar	GFRP Rebar (RS Ø10mm, Ø14mm)
Ecosite	Micro-pile	GFRP Rebar (RS Ø25mm, Ø28mm)
Sampyo P&C Cheongju Factory	Precast Steel in Architecture	GFRP Rebar (RS Ø14mm, VRS Ø16mm)
Chungnam National Univ. Sejong Hospital	Foundation rebar in MRI suite	GFRP Rebar (RS Ø19mm)
Hyosung LB-DECK	Deck Rebar	GFRP Rebar (RS Ø13mm)
Pyeongtaek, Godeok Area Infrastructure Construction	Slurry wall Rebar	GFRP Rebar (RS Ø25mm)
Kepco Research Institute	Construction of an Empirical Test Site for Reducing Transmission and Magnetic Fields	GFRP Rebar (VRS Ø10mm)
The Expressway Construction works between Anseong and Gu-ri (Section No. 14)	Bridge Slab rebar	GFRP Rebar Ø16, 19, 22, 25mm
West coast railway construction	Precast concrete for soundproof walls	GFRP Rebar Ø13mm
Manufacturing Factory, Janglim, Busan	Foundation work, Retaining wall	GFRP Rebar Ø19mm
West coast railway construction	Soundproof walls (cast in site)	GFRP Rebar Ø13mm
Pyeongtaek P3 PROJECT	Tunneling Construction	GFRP Rebar Ø25mm
Jungyang SG	Prevent Thermal Bridging in Architecture	VRS Ø16mm, Ø19mm
KCMT	Foundation for ManuFacturing Factory	VRS Ø19mm, Ø25mm
JMG Tech	Foundation for ManuFacturing Factory	GFRP Rebar Ø19mm
The Expressway Construction works between Changnyeong and Milyang (Section No. 1)	Foundation rebar in CRCP	VRS Ø19mm, Ø22mm
Yongin Industrial Complex	Freecast culvert structure	VRS Ø10mm, Ø13mm, Ø16mm
The Expressway Construction works between Pohang and Yeongdeok (Section No. 1)	Bridge Slab rebar	VRS Ø13, 22mm
Gyeongseo Heavy Industries Co., Ltd, Hampyeong	Foundation work	GFRP Rebar Ø19mm
Ecopolymer Factory, Gyeongju	Foundation work	GFRP Rebar Ø10, 13, 16, 19, 22, 25mm
Construction of a Waste Landfill Facility in the General Industrial Complex of Myeonggye 3	Foundation work	VRS Ø19mm

****CO** Application (Rockbolt)

Client	Project	Supplied products
	The Construction works between Gimpo and Paju of Expressway No. 400(Section No. 2)	GFRP RockBolt (KCMT HS27 Ø27mm)
	The Construction works between Gimpo and Paju of Expressway No. 400(Section No. 2)	GFRP RockBolt (KCMT SS25 Ø25mm)
	The Construction works between Miryang and Ulsan of Expressway No. 14(Section No. 2,3,4,5,6,9)	GFRP RockBolt (KCMT SS25 Ø25mm)
	The Expressway Construction works between Busan Ring Expressway No.600 (Section No. 2,4)	GFRP RockBolt (KCMT SS25 Ø25mm)
	The Construction works between Saemangeum and Jeonju(Section No. 5,6,7,8)	GFRP RockBolt (KCMT HS27 Ø27mm)
Korea Expressway Corporation	The Construction works between Sejong and Anseong of Expressway No. 29(Section No. 9)	GFRP RockBolt (KCMT HS27 Ø27mm)
Rorea Expressway Corporation	The Expressway Construction works between An-seong and Gu-ri (Section No. 11,13)	GFRP RockBolt (KCMT SS25 Ø25mm)
	The Expressway Construction works between An-seong and Gu-ri (Section No. 11)	GFRP RockBolt (KCMT HS27 Ø27mm)
	The Construction works between Anseong and Seongnam of Expressway No. 29(Section No. 7)	GFRP RockBolt (KCMT SS25 Ø25mm)
	The Construction works between Anseong and Seongnam of Expressway No. 29(Section No. 4,9)	GFRP RockBolt (KCMT HS27 Ø27mm)
	The Expressway Construction works between Hwa-do and Yang-pyeong (Section No. 2)	GFRP RockBolt (KCMT SS25 Ø25mm)
	The Expressway Construction works between Yang-pyeong and Hwoado (Section No. 2,3)	GFRP RockBolt (KCMT HS27 Ø27mm)

**CO Application (Rockbolt)

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SG Rail Co., Ltd The Seoul Metropolitan Aera Express Railway A Line (Section No. 1,6) GFRP RockBolt (KCMT HS27 Ø27mm)	West Seoul Expressway		GFRP RockBolt (KCMT SS25 Ø25mm)
	SG Rail Co., Ltd	The Seoul Metropolitan Aera Express Railway A Line (Section No. 1,2,3,4,5,6)	GFRP RockBolt (KCMT SS25 Ø25mm)
Korea Southern Power Co., Ltd Construction of Namjeju Combined Cycle Power Plant GFRP RockBolt (KCMT SS25 Ø25mm)	SG Rail Co., Ltd	The Seoul Metropolitan Aera Express Railway A Line (Section No. 1,6)	GFRP RockBolt (KCMT HS27 Ø27mm)
	Korea Southern Power Co., Ltd	Construction of Namjeju Combined Cycle Power Plant	GFRP RockBolt (KCMT SS25 Ø25mm)















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